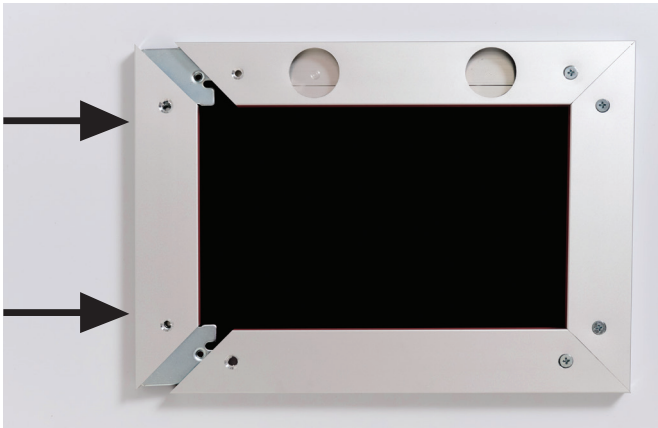
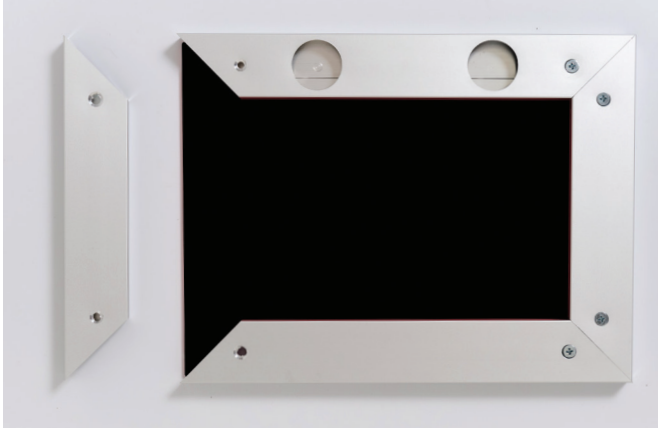


#### STEP 6

Mount the 4th side of the aluminium frame and secure with the corners and screws to complete the frame assembly.

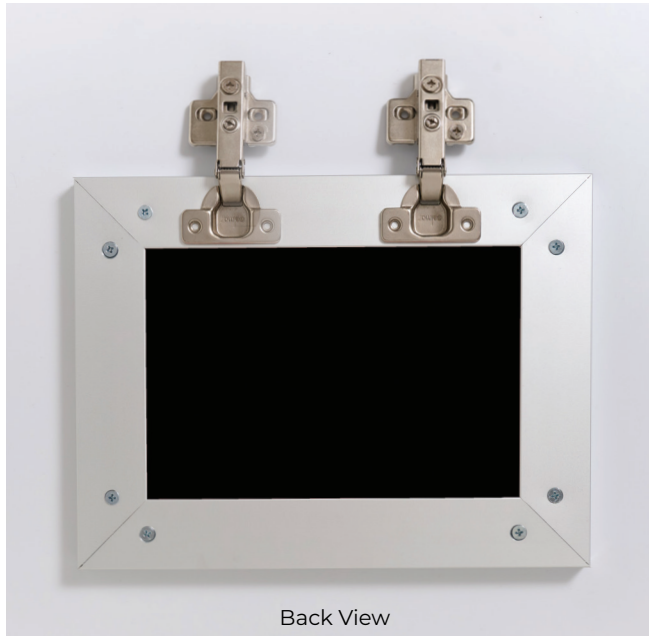


BLACK INSERT REPRESENTS THE GLASS.

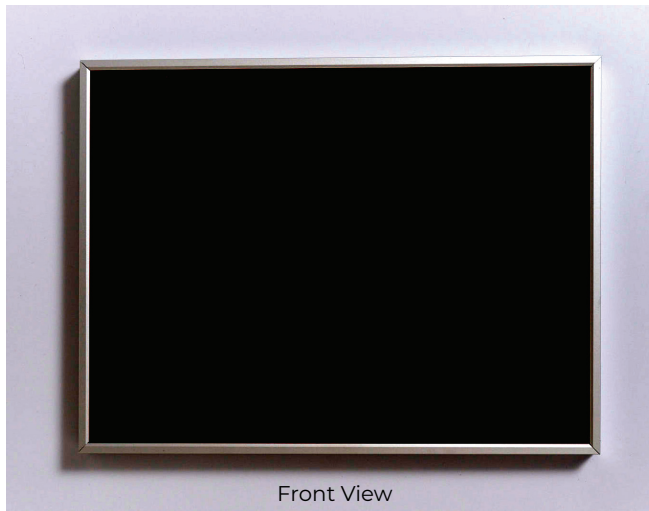
#### STEP 7

Mount hinges. We recommend #201 or any soft close concealed hinge.

Hang Frame.



Back View



Front View

BLACK INSERT REPRESENTS THE GLASS.

Gelmar offers an offsite cutting service.  
Please request an order form from a store associate.

DIY Installation Guide

## G4 (44mm) Aluminium Frame






# Gelmar

02/2025

## Aluminium Frame



 <p><b>G4 Aluminium Frame Profile</b> 44mm x 3m</p> <table> <tr> <th>Code</th><th>Finish</th></tr> <tr> <td>9380</td><td>Silver</td></tr> <tr> <td>9383</td><td>Black</td></tr> </table>		Code	Finish	9380	Silver	9383	Black
Code	Finish						
9380	Silver						
9383	Black						
 <p><b>G4 Aluminium Frame Profile Corners - 4 piece</b></p> <table> <tr> <th>Code</th><th>Finish</th></tr> <tr> <td>9389</td><td>Silver</td></tr> </table> <p><small>*(Black screws included for black frame)</small></p>		Code	Finish	9389	Silver		
Code	Finish						
9389	Silver						
 <p><b>Glass Protector</b></p> <table> <tr> <th>Code</th><th>L</th></tr> <tr> <td>2203</td><td>3m</td></tr> </table>		Code	L	2203	3m		
Code	L						
2203	3m						

## Calculating Glass Size

### NOTE:

- G4 profile can take 4mm or 5mm glass.
- 4mm glass can only be toughened to 2m height for longer frames, use 5mm glass.
- When using 4mm glass, use with glass protector.
- If using 5mm glass, no glass protector is needed.
- We recommend you use toughened glass.

### 4mm GLASS (with protector)

Width - 4mm  
Height - 4mm

### Example:

Frame size: 895 x 497mm  
Height 895 - 4 = 891mm  
Width 497 - 4 = 493mm

### 5mm GLASS (no protector)

Width - 3mm  
Height - 3mm

### Example:

Frame size: 895 x 497mm  
Height 895 - 3 = 892mm  
Width 497 - 3 = 494mm

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### STEP 1

Cut and mitre 4 aluminium profiles to the required lengths.



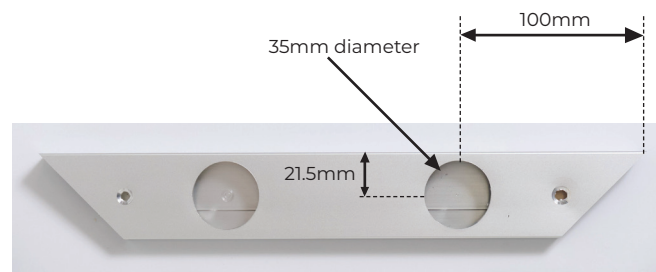
### STEP 2

Drill 6mm diam holes and then counter sink holes on profiles as per the diagram.



### STEP 3

Bore the hinge holes using a 35mm diameter hole saw as per specs.



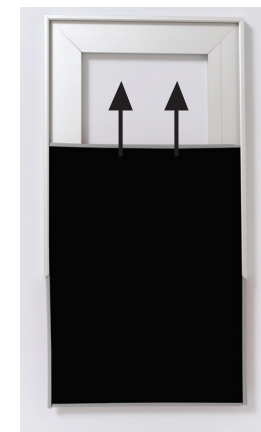
### STEP 4

Connect 3 sides of the frame using the corners and screws supplied.



### STEP 5

Slide the glass into the frame, making sure the glass protector is in place if using 4mm glass.



Front View



Back View

BLACK INSERT REPRESENTS THE GLASS.